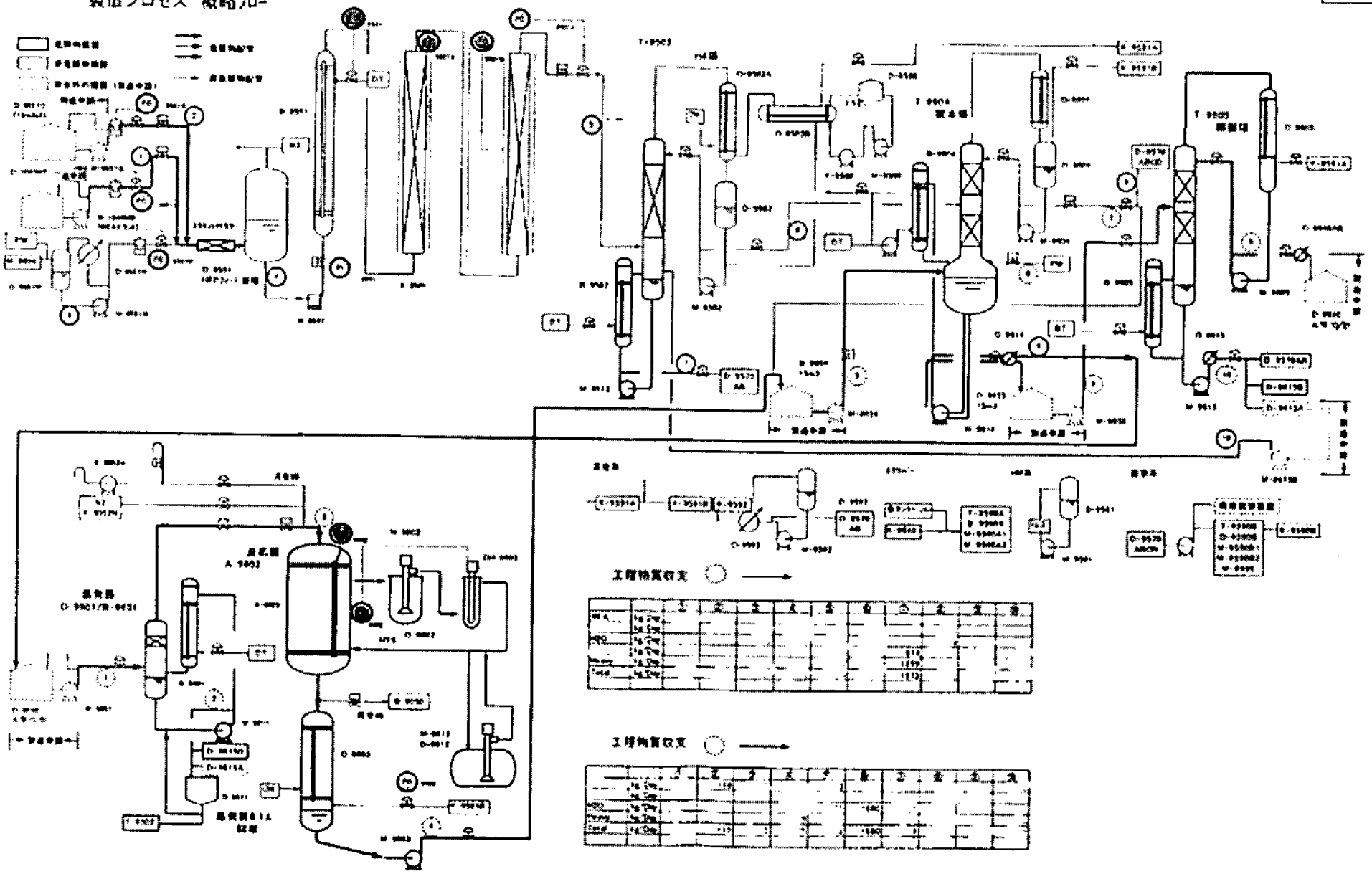製造プロセス 概略フロー